

003.jpg

004.jpg

005.jpg

006.jpg

007.jpg

008.jpg

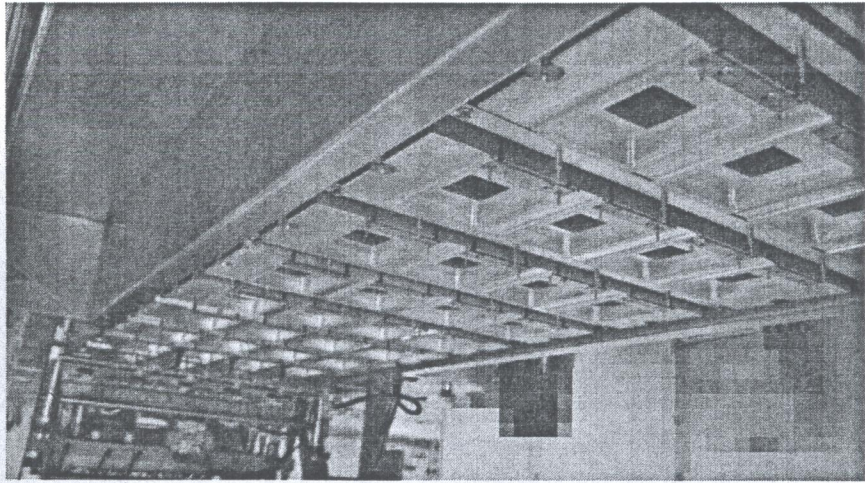
009.jpg

010.jpg

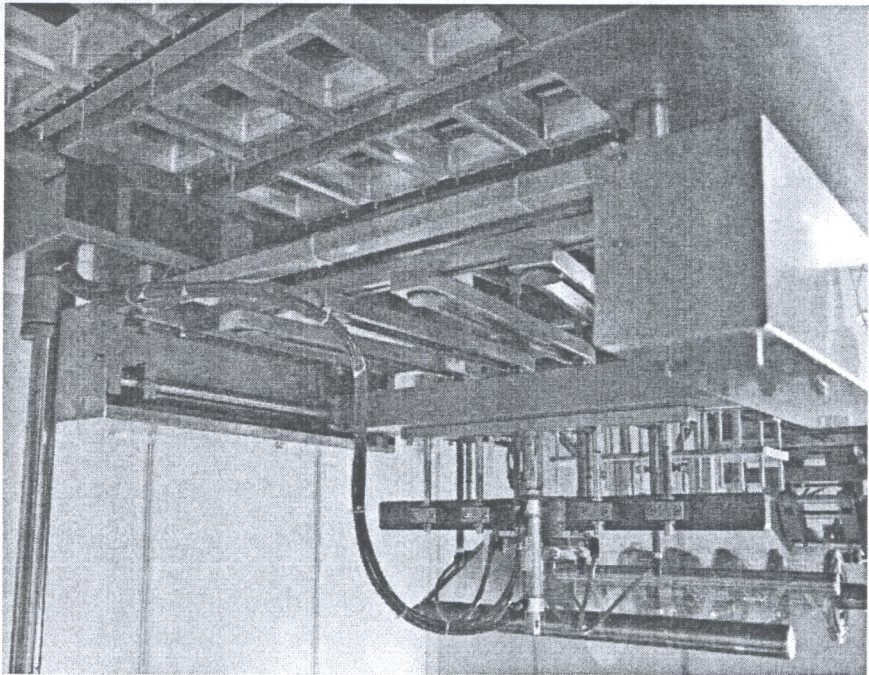
011.jpg

012.jpg

No.5 Loading Station.



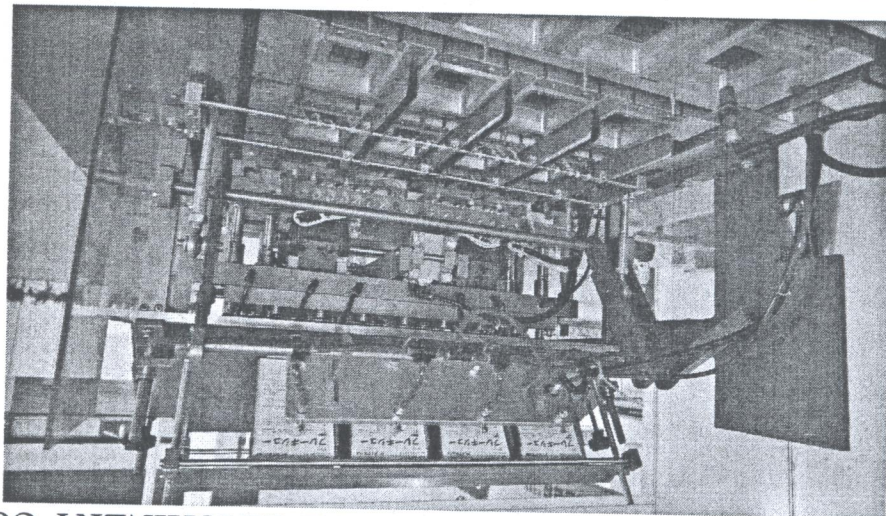
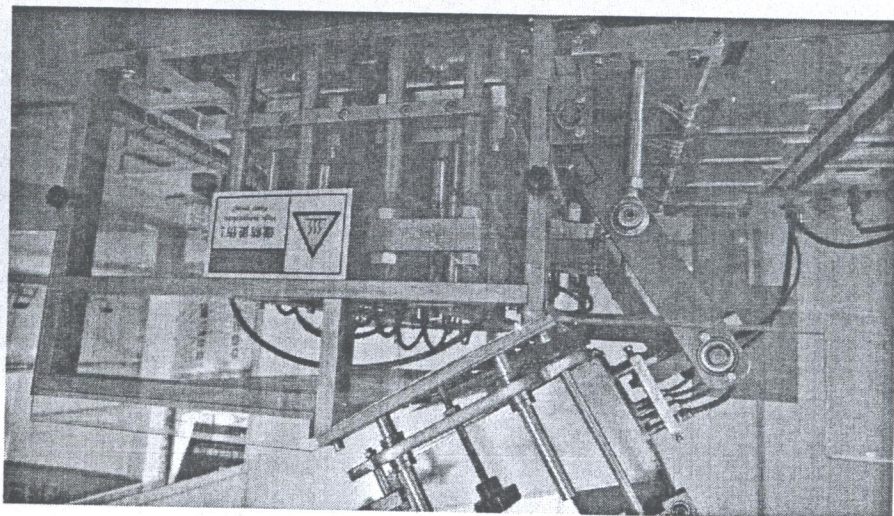
No.4 Blister Spreading Station



GRAND MACHINERY CO.,LTD

GRAND

No. 6 Blister Card Heat Sealing Station

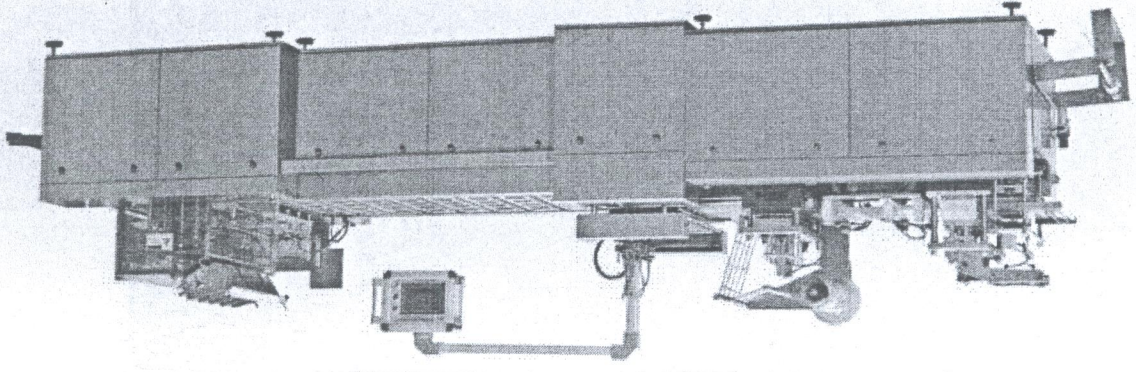


GRAND MACHINERY CO., LTD

GRAND

Warranty period:	The seller makes guarantee that the machines are new (or unused) and the guarantee period will be 12 (twelve) months, which starts from the date of the machine's arrival. During this warranty period, the seller will provide free spare parts that cause by the machine's quality within 10 days by fast courier upon receipt of buyer's notice, with one condition that the freight will be affected by the buyer. If required for more spare parts additionally, the seller will arrange to have them got ready within 10 days on the buyer's account.
Validity:	60 days from the data hereof and thereafter to our written confirmation.
	the service charge US \$100 per day will be charged extra.

CD-5260 Paper Plastic Packing Machine



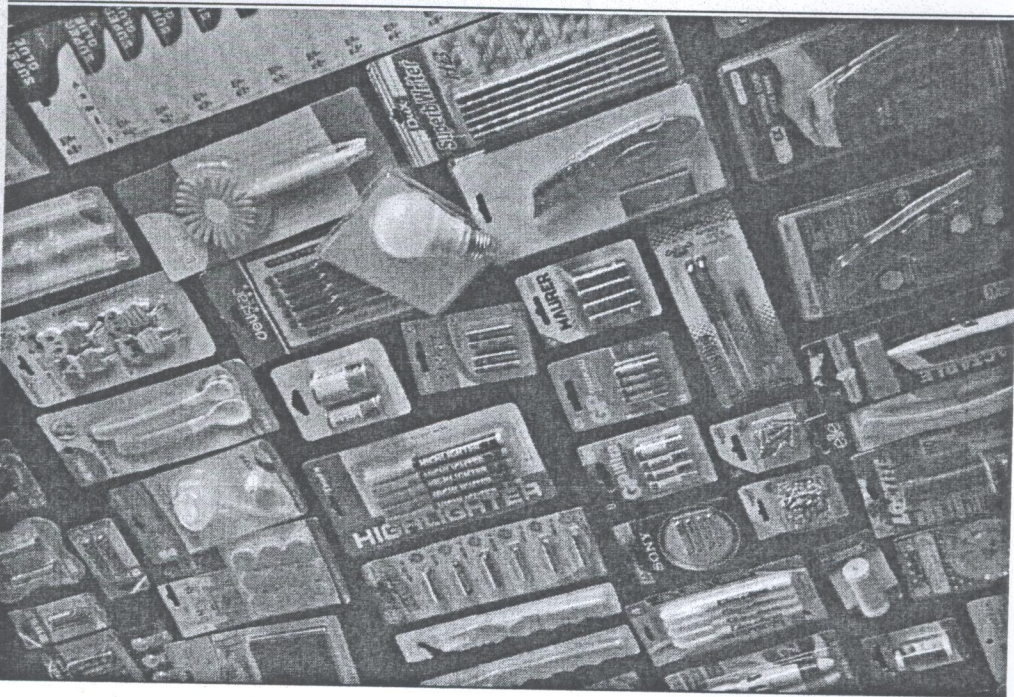
Introduction:

It is an ALL in one automatic card blister packaging system (Cam/Cut blister form/Product feed/Card supply//Seal) designed to meet a wide variety of packaging applications with high efficiency at economical price.

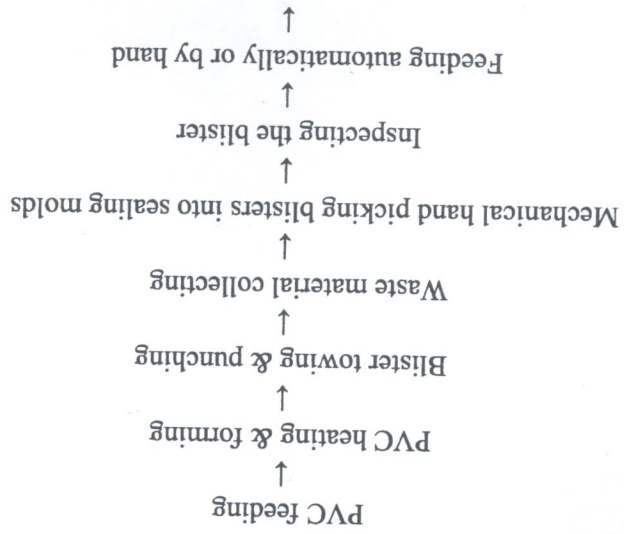
Just in time blister forming eliminates pre-form blister inventory. The plastic forms are placed in a die which is 28(or 32) pieces consisted a crawler-type circle. Thus the machine can perform fast and steadily.

Each card is fixed by accurate alignment dowels.

On the sealing station, we use our unique type to make each pack sealed 2 times. The sealing result will be much firmer than the type of sealing 1 time.



Work flow:



Application: It is suit for daily use, stationery, minor hardware, cosmetics, medicines, as well as battery, toothbrush, pens, glues, plug base, bearing, etc. to improve the grade of the finished products.

The blister packing machine has installed the clutch to shut down the machine when any fault. So the machine never muddle up in production.

GRAND
 GRAND MACHINERY CO., LTD

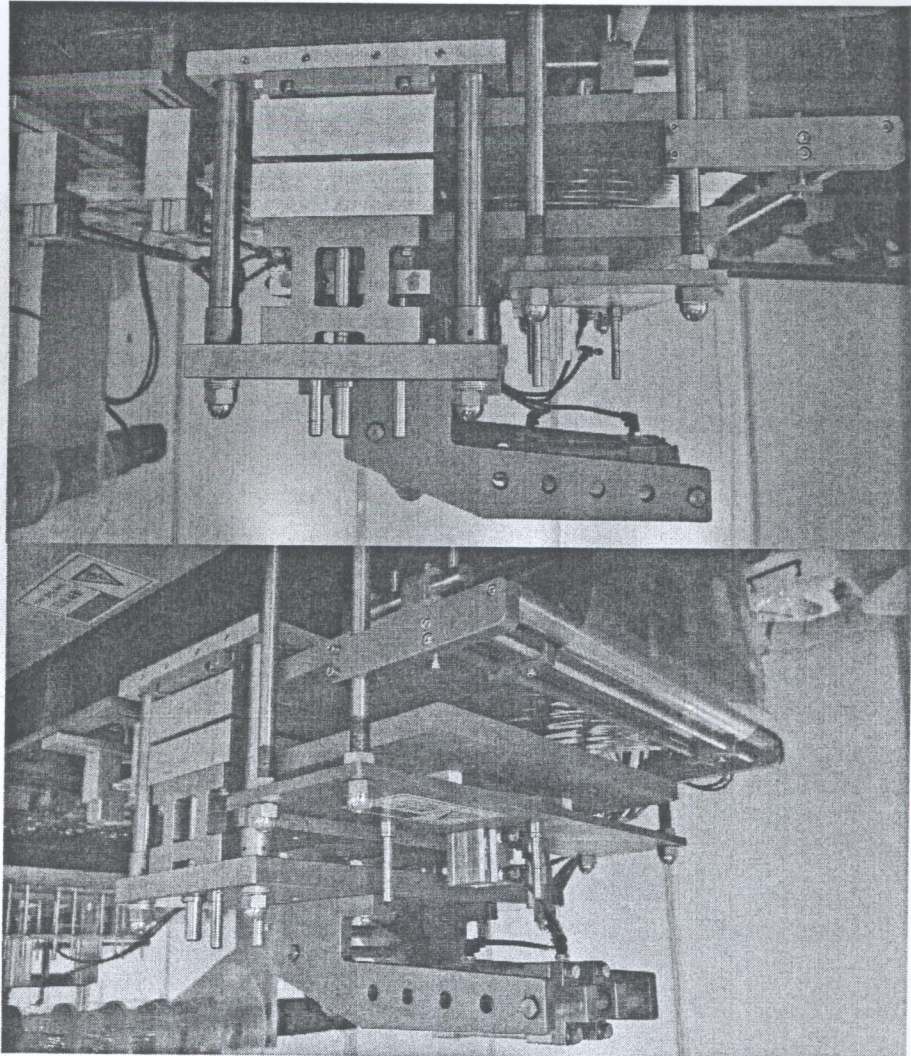
Feeding & inspecting cardboard
 ↑
 2 times heating under high pressure
 ↑
 Finished products

Technical specifications:

Item	Data
Speed	15-20Strokes/Min.
Packing Material Size(PVC)	520×(0.2-0.50)mm Max.diameter 500mm,Inside diameter 75mm
Cardboard Spec.	220×620mm 200~700g
Max.Forming size	Length500×Width180×Depth35mm
Travel range	40~180mm
Compressed air	0.5-0.8Mpa (Dry,no oil,clean air supply)
Air consumption	0.3(m ³ /min.)
Vacuum supply	Pumping rate > 40 m ³ /min.
Total water consumption	50L/H(For cooling mold) Chiller 1.3Kw
Power supply	380V 50HZ 3Phase 5wires
Total power	16.5Kw
Setting environment	Relative humidity45~65%,Temperature < 30℃
Machine size	L6300×W1300×H1750mm
Machine weight	Approx.4200Kg

Item	Model	Qty	Manufacture
1	PLC	1	Japan Mitsubishi
2	I/O Expansion module	1	Japan Mitsubishi
3	Temperature detection module		Japan Mitsubishi
4	Touch screen	1	MCGS
5	Circuit		Schneider
6	Contacteur		Schneider
7	Thermal Relay		Schneider
8	Mini Relay		Schneider
9	Solid State Relays		Schneider
10	Main Motor	1	Taiwan
11	Proximity Switch		Panasonic
12	Photoelectric Proximity Switch		Panasonic
13	Emergency Stop Button		Schneider
14	Start Button	1	Schneider
15	Stop Button	1	Schneider
16	Inching Button	1	Schneider
17	Vacuum Solenoid Valve		SMC
18	Solenoid Valve		SMC
19	Cylinder		SMC
20	Vacuum Pump	1	Ruixu (China)
21	Servo motor		Japan Yaskawa/Mitsubishi

Electric components:



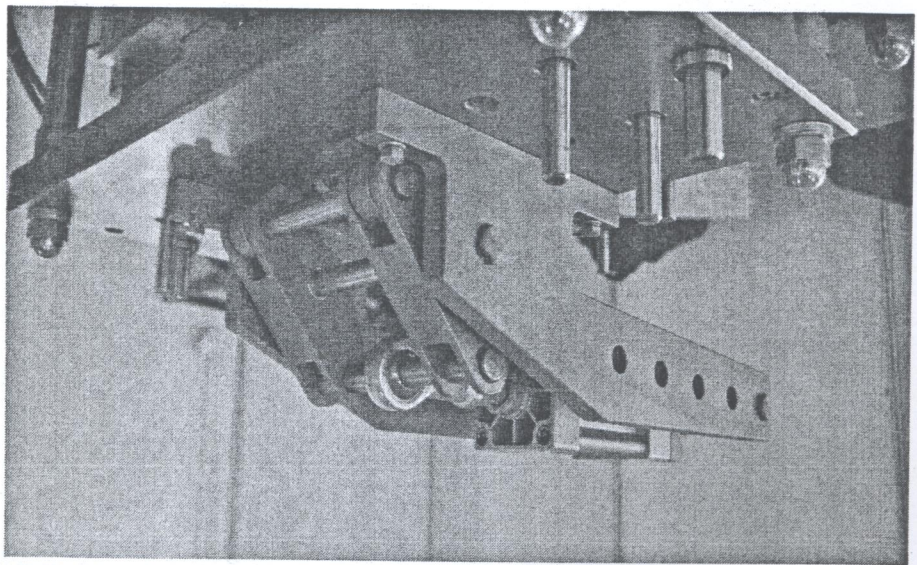
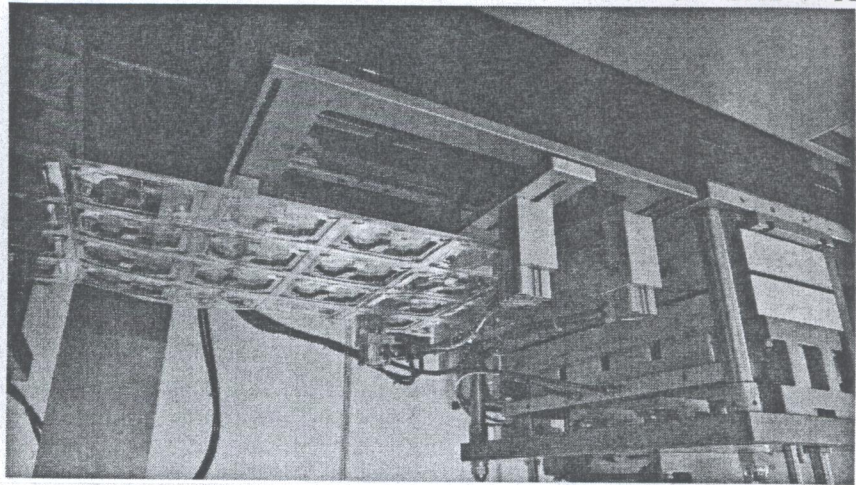
Each Station Introduction:

22	Servo motor	400W	
23	Encoder	360	1 Japan OMRON

GRAND MACHINERY CO.,LTD

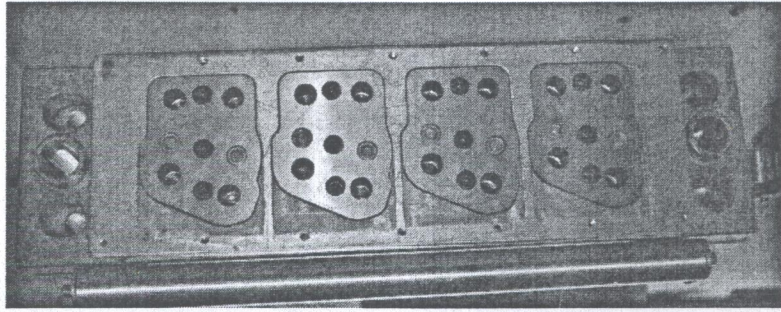
GRAND

No.1: PVC preheating station. / Up and down heating / Blister forming station.

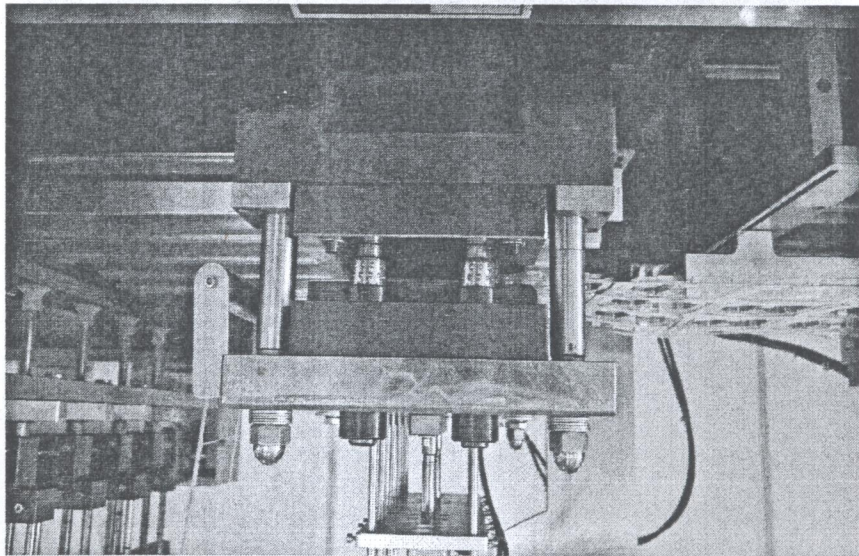
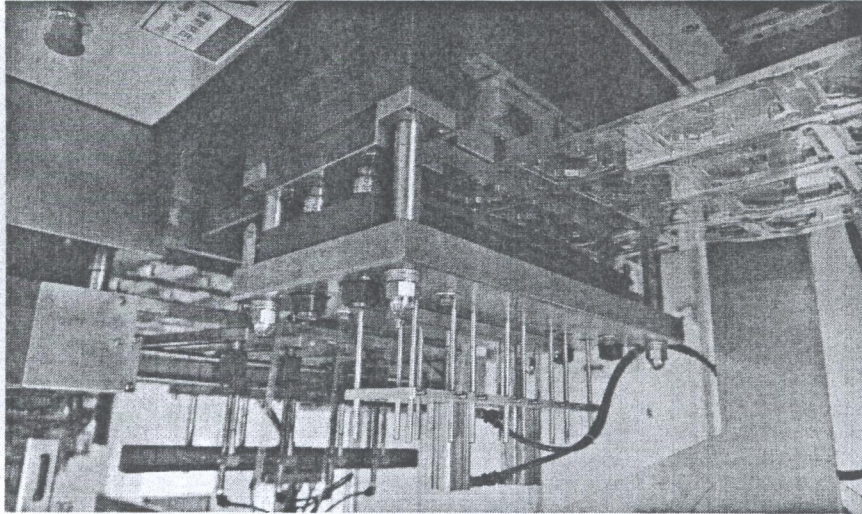


GRAND MACHINERY CO.,LTD

GRAND

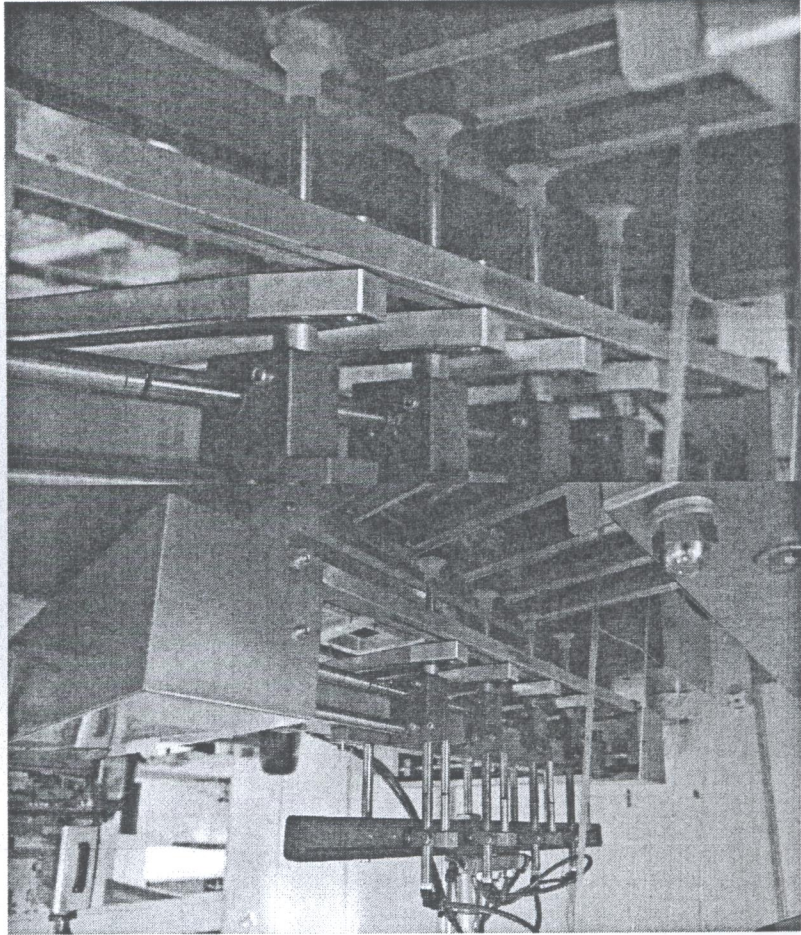


No.2 PVC Traction Station.Servo motor driven.

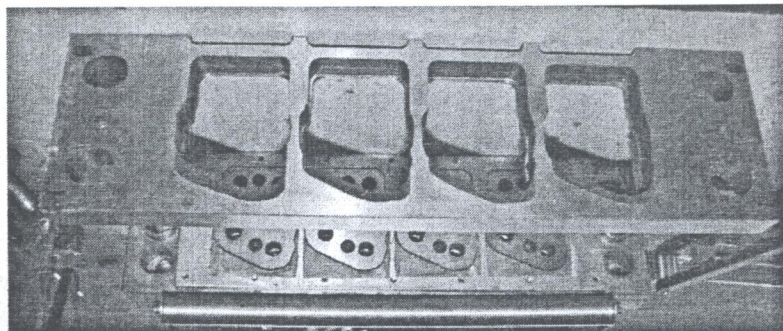


GRAND MACHINERY CO.,LTD

GRAND



No.3 Blister Punching Station.



GRAND MACHINERY CO.,LTD

GRAND